

Installation Instructions **Club Car Precedent** Cargo Box Kit



Notes:

Mounting kit works with metal and plastic cargo boxes. Bill of Material is shown on Page 2. Quick Install Guide is shown on Page 2.

- 1. Remove top canopy using 8mm/10mm tooling at front (4 bolts) & Torx T40/13mm tooling at rear (2 bolts). If reinstalling top canopy (rear struts sold separately), save hardware for use in Step 10.
- 2. Remove front seat back cushion using 10mm tooling (2 bolts); save hardware for use in Step 7.
- 3. Remove plastic bag rack assembly (4 bolts) & then (2) canopy support brackets (1 bolt each) using 10mm tooling; save hardware (4 bolts only) for use in Step 5.
- 4. Remove (2) Torx screws from bag well area using Torx T40 tooling; save hardware for use in Step 5.
- 5. Loosely install Main Brackets using hardware from Steps 3 & 4. See Figure 1.
- 6. Attach Front Seat Back Cover to front seat back cushion.
- 7. Install Front Seat Back Cushion Assembly to Main Brackets using hardware from Step 2; center Main Brackets to bolts before tightening.
- 8. Install Horizontal Alignment Bar between Main Brackets using Hardware Bag #2 (2 bolts) & 17mm tooling. See Figure 2.
- 9. Tighten hardware (6 places) from Step 5.
- 10. Optional: Install Rear Struts (sold separately; hardware included) using 17mm tooling (cups face rearward) & then install top canopy using hardware from Step 1.
- 11. Install Vertical Support Bracket in bag well using Hardware Bag #1 & 17mm tooling; use spacers underneath vehicle.
- 12. Attach Cargo Box Supports to Main Brackets & Vertical Support Bracket using Hardware Bag #2 & 17mm tooling. See Figure 3.
- 13. Measure cross-car spacing between rear holes & then front holes of Cargo Box Supports; spacing must be 20" = 508mm for Plastic Cargo Box. If necessary, loosen bolts slightly & adjust spacing using plastic mallet; tighten hardware when finished. Note: This is optional for Metal Cargo Box installation.
- 14. Place cargo box on top of Cargo Box Supports & push to rear.
- 15. Metal Cargo Box: There are (4) holes on each Cargo Box Support; rearmost hole is for dump box conversion kit, not for mounting cargo box.
 - a. Using Hardware Bag #3, feed Chains through Chain Covers & then install Chain Assemblies to Metal Cargo Boxusing M6 hardware & 10mm tooling. See Figure 4.
 - b. Center cargo box cross-car on supports & then trace outlines of (6) mounting holes from underneath; there are (3) mounting holes/support.
 - c. Remove cargo box & flip upside down; center punch (6) traced holes.
 - d. Drill (6) mounting holes with 11mm or 7/16" drill bit.
 - e. Install Metal Cargo Box using Hardware Bag #3 with Philips #3 & 17mm tooling: use washers underneath cargo box supports.

WARNING: DO NOT SIT AT END OF OPEN METAL CARGO BOX; CARGO BOX MAY BECOME PERMANENTLY DAMAGED.

16. Plastic Cargo Box: Install Plastic Cargo Box using Hardware Bag #4 & 17mm tooling. Use large diameter washers at top of cargo box; do not over tighten.



Figure 1

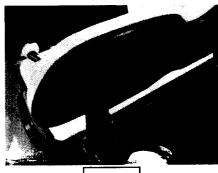


Figure 2



Figure 3

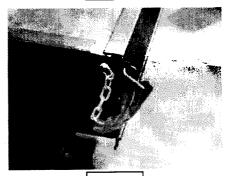


Figure 4

Installation Instructions Club Car Precedent Cargo Box Kit

Bill of Material

- (2) Main Brackets Driver & Passenger
- (1) Front Seat Back Cover
- (1) Horizontal Alignment Bar
- (1) Vertical Support Bracket
- (2) Cargo Box Supports Driver & Passenger
- (1) Box of Hardware BOM shown below

	Bag #1	Bag #2	Metal Cargo Box Bag #3	Plastic Cargo Box Bag #4
(2) M10-1.5 x 70 shoulder hex bolts	2			
(4) M10-1.5 x 50 hex bolts		1		4
(6) M10-1.5 x 35 hex bolts		6		
(6) M10-1.5 x 25 Philips truss head bolts		1	6	
(26) M10 washers	4	12	6	4
(4) M10 large OD washers (ø30mm OD)		1		4
(18) M10-1.5 nylon lock nuts	2	6	6	4
(2) M10 x 13mm spacers (ø20mm OD)	2			
(2) chains (w/ hooks attached)			2	
(2) chain covers			2	
(2) M6-1.0 x 20 hex bolts			2	
(4) M6 washers			4	
(2) M6-1.0 nylon lock nuts	1	i	2	

Quick Install Guide

Hardware Bag #1 Install Vertical Support Bracket [Page 1, Step 11]

Hardware Bag #2 Install Horizontal Alignment Bar between Main Brackets [Page 1, Step 8]

Attach Cargo Box Supports to Main Brackets & Vertical Support Bracket [Page 1, Step 12]

Hardware Bag #3 Install Chain Assemblies to Metal Cargo Box [Page 1, Step 15a]

Install Metal Cargo Box [Page 1, Step 15e]

Hardware Bag #4 Install Plastic Cargo Box [Page 1, Step 16]